



Fiber-Free Mastic

Code M55M311L

PRODUCT FEATURES

Fiber-free mastic based on polyester resin. It is suitable to be used as a filler of edges or elements that are difficult to print, in order to avoid bubble formation.

APPLICATION

It requires 1% to 2% MEKP catalyst to harden. Spatula use. Drip-free, even in case of high thickness. It contains a colour change indicator additive that allows checking the uniformity in the dispersion of the hardener.

PACKAGE

25 Kg

PROPERTIES OF THE NON-CURED PRODUCT

PROPERTY	METHOD	UNIT OF MEASUREMENT	VALUE
Appearance	/	/	Very viscous and thixotropic fluid
Viscosity at 25°C ¹	Marinline	cps	240.000 – 360.000
Mass Gel time at 25°C ²	Marinline	minutes	8 – 12
Stability at 20°C		months	max 4

PROPERTIES OF THE NON-CURED PRODUCT

PROPERTY	METHOD	UNIT OF MEASUREMENT	VALUE
Interlaminar shear strength test	ASTM 2733	N/mm ²	12 – 14

Remarks

¹ Brookfield 10 rpm² Catalysis 2% MEKP 50% mass 100 g

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us of the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.