



INTEGRAL-K

PRODUCT DESCRIPTION

Sublimation digital inks designed for printing onto paper, designed for Kyocera printheads.

APPLICATION FIELD

Garments, Accessories, Leather goods, Shoes, Home textile, Advertising, Flags & Banners, Visual, Sportswear, Outdoor.

GENERAL FEATURES

- Bright colors
- Good general fastness
- Good drying on paper according to the printing speed.

SUBSTRATES

Polyester or blended fabrics with at least 60% polyester.

TRANSFER CONDITIONS

The recommended temperature for the complete transfer of the ink is between 210° C and 220°C for a 40" long and 38". The suggested information are strongly affected by the type and weight of the fabric that is to be ennobled with the sublimation ink.

It is necessary to carry out preliminary tests in order to identify the best combination of time / temperature for the best yield and brightness of colors.

STORAGE & SHELF LIFE

During storage the ink should be stored at a temperature between 10° - 25°C, away from heat, direct sunlight.

If the ink is carried out at different conditions from the above, it is recommended to bring the product to the operating conditions of temperature and humidity for at least 24 hours before the use.

Ink stored in the shown conditions has shelf-life date of 12 months from date of production. It is except for FLUO and SPOT-COLORS, whose shelf-life is 6 months

CLEANING

In case you need to clean the hydraulic circuit of the plotter used exclusively DKY200000 – INTEGRAL-K CLEANER, taking all necessary safety precautions: to avoid contact with skin, to wear safety gloves and glasses.

PRODUCT RANGE & PACKAGING

5Kg drum.

CODE	DESCRIPTION
DKY200297K5	INTEGRAL-K YELLOW
DKY200397K5	INTEGRAL-K MAGENTA
DKY200397LK5	INTEGRAL-K LIGHT MAGENTA
DKY200497K5	INTEGRAL-K CYAN
DKY200497LK5	INTEGRAL-K LIGHT CYAN
DKY200797K5	INTEGRAL-K BLACK
DKY200701K5	INTEGRAL-K SUPER BLACK
DKY200210K5	INTEGRAL-K FLUO YELLOW
DKY200317K5	INTEGRAL-K FLUO AURORA PINK
DKY200402K5	INTEGRAL-K TURQUOISE
DKY200404K5	INTEGRAL-K BLUE
DKY200301K5	INTEGRAL-K ORANGE
DKY200000K1	INTEGRAL-K CLEANER

CODE	DESCRIPTION	SUBLIMATION RANGE	GENERAL FASTNESS		
			LIGHT	WASHING	PERSPIRATION
DKY200297K5	INTEGRAL-K YELLOW	B	6/7	4/5	4/5
DKY200397K5	INTEGRAL-K MAGENTA	C	6/7	4/5	5
DKY200397LK5	INTEGRAL-K LIGHT MAGENTA	C	6/7	4/5	5
DKY200497K5	INTEGRAL-K CYAN	C	5/6	4/5	4/5
DKY200497LK5	INTEGRAL-K LIGHT CYAN	C	5/6	4/5	4/5
DKY200797K5	INTEGRAL-K BLACK	B/C	5/6	4/5	4/5
DKY200701K5	INTEGRAL-K SUPER BLACK	B/C	6	4/5	4/5
DKY200210K5	INTEGRAL-K FLUO YELLOW	B	4	4/5	5
DKY200317K5	INTEGRAL-K FLUO AURORA PINK	B	4	4/5	5
DKY200402K5	INTEGRAL-K TURQUOISE	C	6	5	5
DKY200404K5	INTEGRAL-K BLUE	B/C	6	4/5	5
DKY200301K5	INTEGRAL-K ORANGE	B	4/5	4/5	5

Sublimation range: It gives indications about the minimum temperature at which the ink change from solid to the gaseous condition in order to obtain the best possible fixing.

A= ~175-180°C, **B=** ~185-190°C, **C=** ~195-200°C, **D=** da 205°C

General fastness

LIGHT: according to EN ISO 105B02. Blue scale of 1 (low-poor) to 8 (maximum-Advanced).

WASHING: according to EN ISO 105C02. Grey scale of 1 (low-poor) to 5 (maximum-Advanced).

PERSPIRATION: according to EN ISO 105E04. Grey scale of 1 (low-poor) to 5 (maximum-Advanced).

MENTIONED VALUES ARE INDICATIVES AND NOT ESTABLISH CONDITIONS OF SALE, BEING STRONGLY INFLUENCED BY PRINTING AND TRANSFER CONDITIONS, DIFFERENT KIND OF FABRIC.

SPECIAL INSTRUCTIONS

- It is always recommended to perform prints test on the substrates that you will use to determine exactly how, working time and the result obtained.
- Avoid contamination of the product, leaving open the packaging or mixing it with other inks / additives.
- Request Material Safety Data Sheets, available for all products, and always follow the instructions contained in them for all the specific information and as regards security environmentally.
- The performance of the inks are closely tied to the type of plotter used and the printing modes used.

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavor to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.