Rev. 0 / 17



# **E-DIRECT**

#### PRODUCT DESCRIPTION

Sublimation inks for direct printing onto fabrics with DX-7 printheads.

#### **APPLICATION FIELDS**

Garments, Accessories, Leather goods, Shoes, Home textile, Advertising, Flags & Banners, Visual, Sportswear, Outdoor.

#### **CARATTERISTICHE GENERALI**

- Suitable for direct printing on synthetic fabricsColori brillanti
- Good general fastness
- Excellent colour strenght
- Wide chromatic performances
- Excellent penetration of ink through printed fabrics.

## **SUBSTRATES**

Polyester or blended with a minumum of 60% polyester.

## TRANSFER CONDITION

Direct printed fabrics witha E-DIRECT must be dried and fixed by calander or heat-press, at 210°-220°C for 38 to 40 seconds.

A final wash is recommended in order to eliminate any color excesses and / or residues of the pre-treatments.

#### **STORAGE & SHELF LIFE**

The ink shall be stored at a temperature between 10° - 25°C, away from heat and direct sunlight.

If the ink is stored in different conditions, it is recommended to bring the product to the operating conditions of temperature and humidity for at least 24 hours before use.

Stored under correct conditions, the recommended shelf life is 12 months from production date.

#### **CLEANING**

To clean the hydraulic circuit of the plotter use exclusively DCL300000 – UNIVERSAL CLEANER, taking all necessary safety precautions: avoid contact with skin, wear safety gloves and glasses.

#### **PRODUCT RANGE & PACKAGING**

1Kg Bottle.

DEP101297K1 E-DIRECT YELLOW
DEP101397K1 E-DIRECT MAGENTA
DEP101497K1 E-DIRECT CYAN
DEP101797K1 E-DIRECT BLACK

DCL300000K1 UNIVERSAL CLEANER 1KgDCL300000K5 UNIVERSAL CLEANER 5Kg





CODE	DESCRIPTION	SUBLIMATION	GENERAL FASTNESS		
		RANGE	LIGHT	WASHING	PERSPIRATION
DEP101297K1	E-DIRECT YELLOW	В	6/7	4/5	4-5
DEP101397K1	E-DIRECT MAGENTA	С	6/7	4/5	5
DEP101497K1	E-DIRECT CYAN	С	6/7	4/5	4/5
DEP101797K1	E-DIRECT BLACK	B/C	6	4/5	5

**Sublimation range:** It gives indications about the minimum temperature at which the ink change from solid to the gas in order to obtain the best possible fixing.

$$A = \sim 175 - 180^{\circ}C$$
,  $B = \sim 185 - 190^{\circ}C$ ,  $C = \sim 195 - 200^{\circ}C$ ,  $D = da 205^{\circ}C$ 

#### **General fastness**

**LIGHT:** according to EN ISO 105B02. Blue scale of 1 (low-poor) to 8 (maximum-Advanced). **WASHING:** according to EN ISO 105C02. Grey scale of 1 (low-poor) to 5 (maximum-Advanced). **PERSPIRATION:** according to EN ISO 105E04. Grey scale of 1 (low-poor) to 5 (maximum-Advanced).

MENTIONED VALUES ARE INDICATIVE AND NOT ESTABLISH CONDITIONS OF SALE, BEING STRONGLY INFLUENCED BY PRINTING AND TRANSFER CONDITIONS AND BY DIFFERENT KIND OF FABRIC.

### **SPECIAL INSTRUCTIONS**

- It is always recommended to perform prints test on the substrates that you will use, to determine the best working procedure and to check the results.
- Avoid contamination of the product, leaving open the packaging or mixing it with other inks / additives.
- Request Material Safety Data Sheets, available for all products and always refer to it for all health, safety and environment issues.
- The performance of the inks are closely tied to the type of plotter used and the printing modes used.

#### **IMPORTANT NOTE**

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavor to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the sub-strate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is subject to modification from time to time, according to made experience and to our policy of continuous product improvement

