



Texilac Cat Eye

Code 167365

PRODUCT DESCRIPTION

Water-based ink for textile printing. Good opacity, retrorefracting effect.

APPLICATION FIELDS

Textile direct printing. For ready-to-wear and precut articles.

APPLICATION PROCESS

Substrates	 Cotton 100% The substrates may be white or coloured
Th/cm	 Max: 43 Th/cm (109 Th/inch)
Emulsion	• See reference table
Squeegee	Square edge • Squeegee hardness 60 - 65 Shores
Curing	• 150/160 °C for 3/2 minutes
Auxiliaries	See TDS "Auxiliaries for water-based inks"
Cleaning	Screenclean ST
Storage	 Away from direct sunlight At a temperature between 15-35°C
Package	• 1 kg
Safety Data Sheet	Available upon request

GENERAL FEATURES

- For bright and dark fabrics
- Good opacity with soft touch
- Good abrasion resistance

PREPARATION

Ready-to-use ink.

Homogenize well, before using it.

The addition of percentage between 1-2% of **ECOTEX P PIGMENTS** allow pigmenting the final effect.

APPLICATION

Texilac Cat-Eye may be printed through both a screen and a cylinder.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

CURING

Curing must take place at 150/160 $^\circ C$ for 3/2 minutes.







SPECIAL INSTRUCTIONS

- Always test the printing characteristics, before starting production.
- Always check curing conditions. The addition of additives could require a longer curing time.
- Recommend the washing instruction of the article not higher than 40°C, programme for delicate clothes.

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines, roto and plain screen machine.

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

WARNING

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: <u>safety@eptainks.com</u>

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.

