

# Texilac Discharge LB

Code 167462

## PRODUCT DESCRIPTION

Two-component water-based ink for discharge textile printing.

## APPLICATION FIELDS

Discharge textile printing. For ready-to-wear or pre-cut articles.

## APPLICATION PROCESS

<b>Substrates</b>	<ul style="list-style-type: none"> <li>• Cotton 100%</li> <li>• The substrates must be dyed through dischargeable dyes</li> </ul>
<b>Th/cm</b>	Max: 55 Th/cm (140 Th/inch)
<b>Emulsions</b>	<ul style="list-style-type: none"> <li>• See reference table</li> </ul>
<b>Squeegee</b>	Square edge <ul style="list-style-type: none"> <li>• Squeegee hardness 60 - 65 Shores</li> </ul>
<b>Curing</b>	<ul style="list-style-type: none"> <li>• 150/160°C for 3/2 minutes</li> </ul>
<b>Auxiliaries</b>	<ul style="list-style-type: none"> <li>• See TDS "<b>Auxiliaries for water based inks</b>"</li> </ul>
<b>Cleaning</b>	<ul style="list-style-type: none"> <li>• <b>Screenclean ST</b></li> </ul>
<b>Storage</b>	<ul style="list-style-type: none"> <li>• Away from direct sunlight</li> <li>• At a temperature between 15-35°C</li> </ul>
<b>Package</b>	<ul style="list-style-type: none"> <li>• See the product range table</li> </ul>
<b>Safety Data Sheet</b>	<ul style="list-style-type: none"> <li>• Available upon request</li> </ul>

## GENERAL FEATURES

- High opacity onto dark substrates
- Very soft touch
- Very bright colours
- Good wet-on-wet printability

## PREPARATION

Two-component ink. *Texilac Discharge LB* must be mixed with 5% *Texilac Corrodente PM*. The mixture pot-life is about 8 hours. This time may vary, according to the environmental printing conditions: high temperatures and humidity may reduce it.

*Texilac Discharge LB* may be pigmented through 5% *Ecotex P Pigments* selected for discharge printing (see relating colour chart).

It is recommended to prepare the colour mixture (*Texilac Discharge LB* + *Ecotex P Pigments* in advance, and then, when the time for printing comes, add 5% *Texilac Corrodente Pm*, under agitation, in order to better homogenize the paste.

## APPLICATION

Always check that the fabric has been dyed through dischargeable dyes. The printing sequence is not particularly important: it is recommended to print the dark colours first, in order to keep the brightness of the final effect. It is recommended to regulate the out-of-contact and the squeegee pressure at their best, according to the drawing. *Texilac Discharge LB* is indicated for wet on wet printing.

## CURING

The printed fabric, still wet, must be cured into oven at 150/160°C for 3/2 minutes. Other procedures, such as hot press or curing onto dry cloth, require the addition of 5% urea and do not allow particular tone brightness.

## SPECIAL INSTRUCTIONS

- Always test the printing characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- It is recommended to add small quantities of printing paste in the screen. Such additions allow to keep the ink cool, getting round the possible tone changing from the beginning of the printing cycle to its end.
- It is recommended the washing after printing, in order to remove possible *Texilac Corrodente PM* remnants and unpleasant smells.
- The prints, that have been cured, according to the indicated application conditions, have good solidities to home washing (40°C, delicate clothes).
- Whitening of the prints after washing may be easily caused by the fibrillation phenomenon (according to the kind of fabric used) rather than by scarce washing solidities of the printed product. Check if the substrate is dischargeable or not, and use the right inclination of the squeegee, in order to obtain the best ink deposit.

## PRODUCT RANGE

Code	Texilac	Package
167462	DISCHARGE LB	5 and 50 kg
167465	CORRODENTE PM	1 and 5 kg

## EQUIPMENT

Indicated for using with automatic, semiautomatic and manual machines.

## IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

## WARNING

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: [safety@eptainks.com](mailto:safety@eptainks.com)

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.