

# Texisil Clear Base

Codice 166603

## PRODUCT DESCRIPTION

Two-component transparent ink, based on silicone polymers.

## APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

## APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> <li>• Cotton 100%</li> <li>• Cotton mixed with synthetic fibres</li> <li>• Elastic substrates</li> <li>• The substrates may be white or dyed with pastel colours</li> </ul>
Th/cm	<ul style="list-style-type: none"> <li>• Max: 90 Th/cm (230 Th/inch)</li> </ul>
Emulsion	<ul style="list-style-type: none"> <li>• See reference table</li> </ul>
Squeegee	Square edge <ul style="list-style-type: none"> <li>• Squeegee hardness 60 - 65 Shores</li> </ul>
Curing	<ul style="list-style-type: none"> <li>• 90/100°C for 3/2 minutes if hardend with <b>Texisil Catalyst Super Fast</b></li> <li>• 130/140°C per 3/2 minutes if hardend with <b>Texisil Catalyst</b></li> </ul>
Hardener	<ul style="list-style-type: none"> <li>• <b>Texisil Catalyst Super Fast</b> % use = 3-5%</li> <li>• <b>Texisil Catalyst</b> % use = 7-10%</li> </ul>
Auxiliaries	<ul style="list-style-type: none"> <li>• See "<b>Ausiliari Texisil</b>" and "<b>Texisil serie</b>" data sheet</li> </ul>
Cleaning	<ul style="list-style-type: none"> <li>• <b>Screenclean ST</b></li> </ul>
Storage	<ul style="list-style-type: none"> <li>• Away from direct sunlight</li> <li>• At a temperature between 15-35°C</li> </ul>
Package	<ul style="list-style-type: none"> <li>• 1 and 5 kg</li> </ul>
Safety Data Sheet	<ul style="list-style-type: none"> <li>• Available upon request</li> </ul>

## GENERAL FEATURES

- Ideal for 3D effects
- Ideal as a binder for powders or glitters
- High stability in the screen
- High definition
- Excellent elasticity and flexibility
- No tack
- Excellent anti-foil effect
- Phthalate, PVC and Formaldehyde free

## PREPARATION

Two-component ink. **Texisil Clear Base** must be mixed with **Texisil Catalyst** (% use = 7-10%) or with **Texisil Catalyst Super Fast** (% use = 3-5%). In the first case, the pot-life is about 6-8 hours (the use is recommended in case of automatic machines), and, in the second case, it is maximum 2/4 hours (the use is recommended in case of manual printing). Homogenize well before using it. The possible addition of thinners allows the viscosity to be adjusted according to the desired final effect. The possible addition of thinners allows the viscosity to be adjusted according to the desired final effect.

## APPLICATION

For printing of 3D effects, it is recommended to use 12-34 Th/cm screens, with a maximum thickness of 400 µm.

**Texisil Clear Base** may be overprinted with products of the series **Texisil only**.

Special effects may be achieved by mixing glitter or metallic powders with **Texisil Clear Base**.

The inks of the series **Texisil** have an anti-foil effect. They are particularly indicated for the application in combination with **Mytex**.

## CURING

Curing must take place at:

90/100°C for 3/2 minutes, if the ink has been hardened with **Texisil Catalyst Super Fast**.

130/140° C for 3/2 minutes, if the ink has been hardened with **Texisil Catalyst**.

## SPECIAL INSTRUCTIONS

- Always test the printing characteristics, before starting production.
- Always check curing conditions. The addition of additives could require different curing times.
- Avoid too long intermediate drying times through IR Flash lamps. Actually, too long times may compromise the adhesion of the overprints, which are subsequent to drying. There are different kinds of IR Flash lamps and various substrates, onto which it is possible to print the inks of *Texisil* series; for this reason, it is not possible to give detailed information about the times and the powers of the lamps. So, it is recommended to do preliminary tests.

## PRODUCTS RANGE

Code	Colors	Package
166603	Clear Base	1 e 5 kg
166650	Catalyst	1 kg
166654	Catalyst Super Fast	1 kg

## EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

## IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

## WARNING

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: [safety@eptainks.com](mailto:safety@eptainks.com)

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.